

APMC DIE CUTTING NEWS



You can use a better process to cut abrasive disks.



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Specialty Model	USA-RH-100	USA-ABR-40	USA-ABR-30
Plies of Material (that can be cut at once)	8-14	1-2	1-2
Output	33,000 pieces per 8 hours (14 cavity tool)	57,600 pieces per 8 hours (2 cavity tool)	28,800 pieces per 8 hours (1 cavity tool)
Abrasive Grit Sizes	P16 (Avg. inches 0.043) P24 (Avg. inches 0.027) P36 (Avg. inches 0.019)	P100 (Avg. inches 0.0048) Or more than P100	P100 (Avg. inches 0.0048) Or more than P100
Automated Feed	Clamping Beam	Clamping Beam	Clamping Beam
Tooling	Male-Female Die The special male-female die cuts abrasive grit sizes P16 and P24. The life of the male-female die is guaranteed at at least 20,000 cuts.	Wooden Foam Die and Punching Die	Wooden Foam Die and Punching Die
Knock-Out & Stacking	Automated unit not available on this model.	This device enables the cut parts to be knocked from the waste webbing then held on the stacking conveyor belt until a preset stack quantity is reached.	Automated unit not available on this model.
Plies of Material (that can be fed using the automated feed)	1	1-5 Depending on the grit size.	1-5 Depending on the grit size.
Minimum Gap	0.12"-0.16" (3-4mm)	0.12"-0.16" (3-4mm)	0.12"-0.16" (3-4mm)
Performance Characteristics			